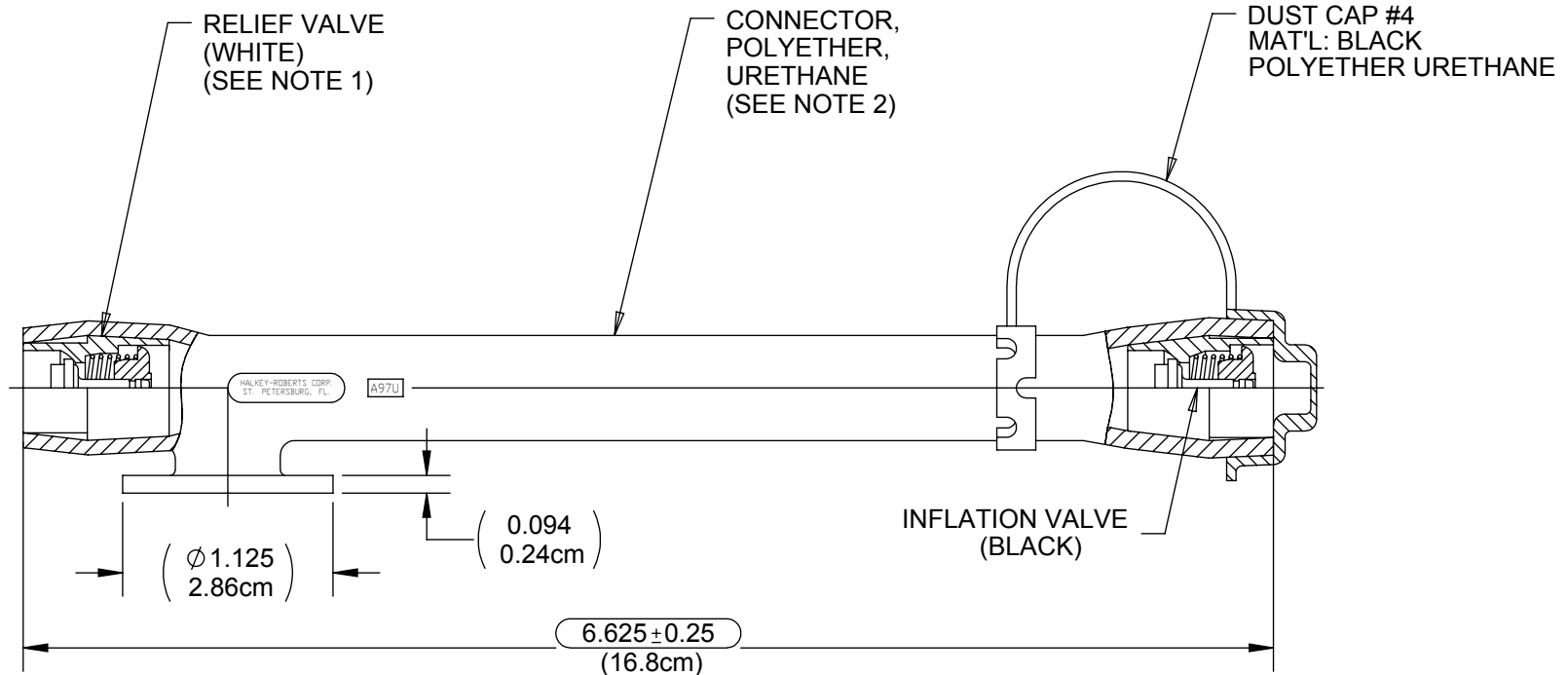


DRAWING NO. CV7300XU56XC4	REV E	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			D	ADD TABLE FOR SUFFIX OPTIONS, ADD 3.5 & 5.0 PSI ECN 4986	9/30/11	AK
			E	UPDATE DUST CAP MAT. ECO 6471	3/30/15	AK



NOTES:

- FIRST SUFFIX,"X" INDICATES RELIEF PRESSURE:
- SECOND SUFFIX,"X" INDICATES TUBE COLOR:
- SEE TABLE FOR P/N:

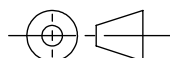
TUBE COLOR:	RELIEF PRESSURE				
	PSI 1.5	PSI 2.0	PSI 2.5	PSI 3.5	PSI 5.0
RED	V730015U56C4	V73002U56C4	V730025U56C4		V730050U56C4
BLACK		V73002U56BKC4	V730025U56BKC4	V73000U56BKC4	

TOOLING:	TOOLING PART NO.	IFU
SEALING DIE:	SD73000	-----
VALVE EXTRACTOR:	T740	IFU-T740
INFLATE/ DEFLATE TOOL:	TV73703G	IFU-T730ROA1

- CRITICAL DIMENSIONS ARE CIRCLED AND SUBJECT TO INSPECTION.
- DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS
IN METRIC BELOW.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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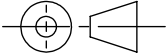
DRAWN BY M.S.	DATE 02-02-98	 Halkey-Roberts
APPROVED BY J.W.	DATE	
MATERIAL		
FINISH		TITLE ORAL TUBE ASSY. W/ CAP #4
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005	THIRD ANGLE PROJECTION 	SIZE A SCALE 1:1
		DRAWING NO. CV7300XU56XC4 SHEET 1 OF 2
		DO NOT SCALE DRAWING

DRAWING NO. CV7300XU56XC4	REV E	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
				SEE SHEET ONE		

VALVE BODY	ORAL TUBE	DUST CAP
BODY: BLACK ACETAL	POLYETHER NATURAL ESTANE & RED COLORANT, OR BLACK COLORANT	BLACK POLYETHER URETHANE
STEM : AL. & SILICONE		
SPRING: SST WIRE		
POPPET GUIDE: GREEN ACETAL		

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	dcoughlin	DATE	02-02-98	 Halkey-Roberts		
APPROVED BY		DATE				
MATERIAL						
FINISH						
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A	DRAWING NO. CV7300XU56XC4	REV E
SCALE 1:1		DO NOT SCALE DRAWING			SHEET 2 OF 2	